CIVIL ENGINEERING CONSTRUCTION MATERIALS

FIRST EDITION

<u>Authors</u>

Dr. JAYA PRAKASH REDDY

Professor Visvesvaraya College of Engineering & Technology M.P. Patelguda, Bonguloor ´x´ Roads, Ibrahimpatnam Mandal, Ranga Reddy District-501510

Prof. MITA ANN ZACHARIAH

Assistant Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala

Mr. R. NARENDRA KUMAR

Assistant Professor Kasireddy Narayanreddy College of Engineering and Research, Abdullapur (V), Abdullapur (M), R.R. District, Hyderabad, Telangana- 501 505

Mr. B. ANJANEYULU

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad



Title of the Book: CIVIL ENGINEERING CONSTRUCTION MATERIALS

Edition: First - 2021 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The Authors/Editors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5757-070-1 MRP: 600/-PUBLISHER & PRINTER: Scientific International Publishing House, 32B, Mazhuppan Street, Mannargudi, Tamilnadu, India. www.sipinternationalpublishers.com editor@sipinternationalpublishers.com

TABLE OF CONTENT

S.NO.	TITLE	PAGE
1	Introduction	1-13
2	Ferrous Metals	14-97
3	Non-Ferrous Metals	98-118
4	Advantages of steel in Civil Construction	119-172
5	Architecture Building & Construction Applications in India	173-197

PRODUCTION AND OPERATION MANAGEMENT

FIRST EDITION

Authors

Mr. KIRAN K MURALI

Assistant Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala

Mr. SHANBAUG NAVEEN

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Mr. P. RAMASWAMY

Assistant Professor Visvesvaraya College of Engineering & Technology M.P. Patelguda, Bonguloor ´x´ Roads, Ibrahimpatnam Mandal, Ranga Reddy District-501510

Mr. V. RAJESHWAR

Assistant Professor Brilliant Grammar School Educational Society's Group of Institutions, Abdullapur (V), Abdullapurmet(M), Rangareddy District, Hyderabad, Telangana State- 501 505



Title of the Book: PRODUCTION AND OPERATION MANAGEMENT

Edition: First - 2021 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The Authors/Editors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5757-084-8 MRP: 600/-PUBLISHER & PRINTER: Scientific International Publishing House, 32B, Mazhuppan Street, Mannargudi, Tamilnadu, India. www.sipinternationalpublishers.com editor@sipinternationalpublishers.com

CONTENTS

1	Intro	duction to Production and Operation Management	1-21
	1.1	Introduction	1
	1.2	Historical Evolution of Production and Operations Management	1
	1.3	Concept of Production	3
	1.4	Production System	3
		1.4.1 Classification of Production System	4
	1.5	Production Management	7
		1.5.1 Objectives of Production Management	7
	1.6	Operating System	8
		1.6.1 Concept of Operations	8
		1.6.2 Distinction between Manufacturing Operations and Service Operations	8
	1.7	Operations Management	9
		1.7.1 A Framework for Managing Operations	9
		1.7.2 Objectives of Operations Management	11
	1.8	Managing Global Operations	12
	1.9	Scope of Production and Operations Management	13
		Exercises	17
		Skill Development	18
		Caselet	18
2	PLANT	LOCATION AND LAYOUT	22-64
	2.1	Introduction and Meaning	22
	2.2	Need for Selecting a Suitable Location	22
	2.3	Factors Influencing Plant Location/Facility Location	27
		2.3.1 General Locational Factors	27
		2.3.2 Specific Locational Factors for Manufacturing Organisation	31
		2.3.3 Specific Locational Factors for Service Organisation	32
	2.4	Location Theories	33
	2.5	Location Models	34
		2.5.1 Factor Rating Method	34
		2.5.2 Weighted Factor Rating Method	35
		2.5.3 Load-distance Method	36
		2.5.4 Centre of Gravity	38
		2.5.5 Break Even Analysis	39

CONTENTS

82

84

88

89

90

91

91

	2.6	Locational Economics	41
	2.7	Plant Layout	42
		2.7.1 Objectives of Plant Layout	42
		2.7.2 Principles of Plant Layout	43
	2.8	Classification of Layout	43
		2.8.1 Process Layout	43
		2.8.2 Product Layout	44
		2.8.3 Combination Layout	45
		2.8.4 Fixed Position Layout	46
		2.8.5 Group Layout (or Cellular Layout)	46
	2.9	Design of Product Layout	48
	2.10	Design of Process Layout	52
	2.11	Service Layout	55
	2.12	Organisation of Physical Facilities	56
		Exercises	63
		Skill Development	64
3	Mati	erial Handling	65–74
	3.1	Introduction and Meaning	65
	3.2	Objectives of Material Handling	66
	3.3	Principles of Material Handling	66
	3.4	Selection of Material Handling Equipments	67
	3.5	Evaluation of Material Handling System	68
	3.6	Material Handing Equipments	69
	3.7	Guidelines for Effective Utilisation of Material Handling Equipments	73
	3.8	Relationship Between Plant Layout and Material Handling	73
		Exercises	74
		Skill Development	74
4	Mati	erials Management	75–106
	4.1	Introduction and Meaning	75
	4.2	Scope or Functions of Materials Management	75
	4.3	Material Planning and Control	77
		4.3.1 Techniques of Material Planning	78
	4.4	Purchasing	78
		4.4.1 Objectives of Purchasing	79
		4.4.2 Parameters of Purchasing	79

4.4.3 Purchasing Procedure4.4.4 Selection of Suppliers

Stores Management

4.5.1 Codification

4.5

4.6

4.4.5 Special Purchasing Systems

Inventory Control or Management

4.6.1 Meaning of Inventory

viii

CONTENTS

	4.6.2 Reasons for Keeping Inventories	91
	4.6.3 Meaning of Inventory Control	92
	4.6.4 Objectives of Inventory Control	92
	4.6.5 Benefits of Inventory Control	92
	4.6.6 Techniques of Inventory Control	93
	4.6.7 Inventory Model	94
4.7	Standardization	98
	4.7.1 Advantages of Standardization	99
	4.7.2 Disadvantages of Standardization	100
4.8	Simplification	100
	4.8.1 Advantages of Simplification	100
4.9	Value Analysis	101
	4.9.1 Value Analysis Framework	101
	4.9.2 Steps in Value Analysis	101
4.10	Ergonomics (Human Engineering)	102
	4.10.1 Objectives of Human Engineering	103
4.11	Just-In-Time (JIT) Manufacturing	103
	4.11.1 Seven Wastes	103
	4.11.2 Benefits of JIT	104
	Exercises	105
	Skill Development	105
	Caselet	106

5 PRODUCTION PLANNING AND CONTROL

107-130

5.1	Introduction and Meaning	107
5.2	Need for Production Planning and Control	108
5.3	Objectives of Production Planning and Control	109
5.4	Phases of Production Planning and Control	109
	5.4.1 Planning Phase	110
	5.4.2 Action Phase	111
	5.4.3 Control Phase	111
5.5	Functions of Production Planning and Control	112
	5.5.1 Parameters for PPC	113
5.6	Operations Planning and Scheduling Systems	114
5.7	Aggregate Planning	118
5.8	Master Production Schedule (MPS)	119
5.9	Material Requirement Planning (MRP)	120
	5.9.1 Objectives of MRP	120
	5.9.2 MRP System	120
5.10	Capacity Planning	121
	5.10.1 Measurement of Capacity Planning	122
	5.10.2 Process of Capacity Planning	123
5.11	Routing	124
	5.11.1 Techniques of Routing	125

x			CONTENTS
	5.12	Scheduling	125
		5.12.1 Principles of Scheduling	126
		5.12.2 Inputs to Scheduling	126
		5.12.3 Scheduling Strategies	126
		5.12.4 Types of Scheduling	127
	5.13	Scheduling Methodology	127
		Exercises	129
		Skill Development	129
		Caselet	130
6	QUAI	LITY CONTROL	131–170
	6.1	Introduction	131
	()		100

Introduction	131
Quality	132
6.2.1 Fundamental Factors Affecting Quality	132
Control	133
6.3.1 Need for Controlling Quality	133
Inspection	134
6.4.1 Objectives of Inspection	134
6.4.2 Purpose of Inspection	134
6.4.3 Types of Inspection	135
6.4.4 Methods of Inspection	137
6.4.5 Drawbacks of Inspection	137
Quality Control	137
6.5.1 Types of Quality Control	138
6.5.2 Steps in Quality Control	138
6.5.3 Objectives of Quality Control	139
6.5.4 Benefits of Quality Control	139
6.5.5 Seven Tools for Quality Control	139
6.5.6 Causes of Variation in Quality	143
	144
6.6.1 Control Charts	144
6.6.2 Acceptance Sampling	152
Quality Circles	154
	154
	155
•	156
	156
5	156
	157
	157
11	158
	159
Annexure–I	159
Annexure–II	162
	Quality6.2.1Fundamental Factors Affecting QualityControl6.3.1Need for Controlling QualityInspection6.4.1Objectives of Inspection6.4.2Purpose of Inspection6.4.3Types of Inspection6.4.4Methods of Inspection6.4.5Drawbacks of Inspection0.4.4Methods of Inspection0.4.5Drawbacks of Inspection0.4.4Methods of Inspection0.4.5Drawbacks of Inspection0.4.6Drawbacks of Inspection0.4.7Dypes of Quality Control6.5.1Types of Quality Control6.5.3Objectives of Quality Control6.5.4Benefits of Quality Control6.5.5Seven Tools for Quality Control6.5.6Causes of Variation in QualityStatistical Process Control6.6.1Control Charts6.6.2Acceptance SamplingQuality Circles6.7.1Benefits of QCTotal Quality Management6.8.1Benefits of TQMISO 9000 Series6.9.3Steps in ISO 9000 Series6.9.3Steps in ISO 9000 Series6.9.3Steps in ISO 9000 RegistrationApplication ISO 9000:ISO 14000 CertificationAnnexure–I

x

COI	NTE	NTS
-----	-----	-----

Exercises	163
Skill Development	164
Caselet	165

7 Work Study (Time and Motion Study)

1	7	1	-20)4
---	---	---	-----	----

7.1	Introc	luction	171
7.2	Produ	ctivity	172
	7.2.1	Factors Influencing Productivity	172
	7.2.2	Total Productivity Measure (TPM)	174
	7.2.3	Partial Productivity Measures (PPM)	174
	7.2.4	Productivity Improvement Techniques	175
7.3	Work	Study	178
	7.3.1	Advantages of Work Study	179
7.4	Metho	od Study	179
	7.4.1	Objectives of Method Study	180
	7.4.2	Scope of Method Study	180
	7.4.3	Steps or Procedure Involved in Methods Study	180
	7.4.4	Selection of the Job for Method Study	182
	7.4.5	Recording Techniques for Method Study	183
	7.5	Motion Study	190
		7.5.1 Principles of Motion Study	190
		7.5.2 Recording Techniques of Motion Study	191
	7.6	Work Measurement	192
		7.6.1 Objectives of Work Measurement	192
		7.6.2 Techniques of Work Measurement	192
	7.7	Time Study	193
		7.7.1 Steps in Making Time Study	194
		7.7.2 Computation of Standard Time	194
		Exercises	199
		Skill Development	200
		Caselet	200

8 Maintenance Management

205-226

8.1	Introduction and Meaning	205
8.2	Objectives of Maintenance	205
8.3	Types of Maintenance	206
	8.3.1 Breakdown (Reactive) Maintenance	206
	8.3.2 Preventive Maintenance	207
	8.3.3 Predictive Maintenance	208
8.4	Maintenance Planning	210
8.5	Maintenance Scheduling	211
8.6	Maintenance Schedule Techniques	212
	8.6.1 Modern Scientific Maintenance Methods	212

xi

xii		CONTENTS
8.7	 8.6.2 Six Sigma Maintenance 8.6.3 Enterprise Asset Management (EAM) 8.6.4 Lean Maintenance 8.6.5 Computer Aided Maintenance Total Productive Maintenance (TPM) 8.7.1 Similarities and Differences between TQM and TPM 8.7.2 Pillars of TPM <i>Exercises</i> <i>Skill Development</i> 	214 215 215 215 216 217 217 217 226 226
9 WAS	TE MANAGEMENT	227–230
9.1 9.2 9.3 9.4	Introduction and Meaning Reasons for Generation and Accumulation of Obsolete, Surplus and Scrap Identification and Control of Waste Disposal of Scrap <i>Exercises</i> <i>Skill Development</i>	227 Items 227 228 229 230 230
10 Auto	OMATION	231–249
10.1 10.2 10.3 10.4 10.5 10.6 10.7 10.8 10.9 10.10 10.11 10.12	10.10.1 Types of AS/RS10.10.2 Basic Components of an AS/RS	231 233 234 235 235 236 237 238 239 239 240 241 241 241 242 242 243 244

APPLIED AND ENGINEERING PHYSICS

FIRST EDITION

Authors

Mr. D. CHANDRA MOHAN

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Prof. SHAMILY THOMAS

Assistant Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala

Mr. MUNIGALA VINOD KUMAR

Assistant Professor Siddhartha Institute of Engineering and Technology

Ibrahimpatnam, Hyderabad

Mr. K.RAMESH

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Mrs. C. UMADEVI

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad



Title of the Book: APPLIED AND ENGINEERING PHYSICS

Edition: First - 2021 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The Authors/Editors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5757-085-5

MRP: 600/-

PUBLISHER & PRINTER: Scientific International Publishing House, 32B, Mazhuppan Street, Mannargudi, Tamilnadu, India. www.sipinternationalpublishers.com editor@sipinternationalpublishers.com

ACKNOWLEDGMENT

First and foremost, praises to God, the Almighty, for his immense shower of blessing and kindness throughout the work and has allowed us to finish successfully.

We are sincerely grateful to our Institution Management, Director, Principal, Faculties, Students, and all our family members for providing continuous support and motivation during the work.

We would also like to take the opportunity to express our specials thanks of gratitude to the publisher for providing a golden chance by giving us the most awaited platform to showcase our novel work.

Any attempt at any level can't be satisfactorily completed without our students' collaborative effort, resulting in our Book being unique.

PREFACE

This book is designed for use in courses on Applied and Engineering Physics at the undergraduate/postgraduate level, particularly designed for the structured curriculum of Bachelor of Arts and Science.

Although the contents of the book follows the essential content of complete concepts of Applied and Engineering Physics is sufficiently broad in scope and rigorous in coverage to satisfy any undergraduate and postgraduate requirements in the field of Arts and Science.

The book is organized into Seven Sections:

Section 1, Describes about the Interference and its types, Conditions of Interference Fringes, Newton's Ring, Diffraction, Polarization, Propagation of Light Waves and its types, Double Refraction, Nicol's Prism, Quarter Wave Plate, Half Wave Plate etc.,

Section 2, Covers the Lasers and its Characteristics, Fundamental terms of Lasers, Types of Lasers, Applications of Laser, Fiber Optics, Structure & Principle of Optical Fiber, Numerical Aperture (NA), Advantages of Optical Fiber in Communication system etc.,

Section 3, Delivers the Introduction to Crystallography, Solids, Fundamental Terms of Crystal structure, Crystal System and Bravasis Lattice, Crystal Structures & its types, X- Ray Diffraction, Miller Indices, Bragg's Law etc.,

Section 4, Includes the Introduction to Magnetism, Magnetic Dipole, Magnetic moment, Magnetic Field, Magnetic permeability, Relative permeability, Magnetic susceptibility, Types of Magnetic materials, Hysteresis Loop, Super Conductivity & its Properties, Types of super conductors, Applications of Super conductors etc.,

Section 5, Includes the Introduction to Acoustics, Sound Absorption, Reverberation, Measurement of absorption coefficient, Sabine Formula, Eyring Equation, Detail about Ultrasonics & its Properties, Production of Ultrasonic Waves & its Applications etc.,

The analyses and discussion, covering these seven sections in the various units of this book, are based on the readings recommended for this course.

However, wherever required, we have supplemented from other sources reference. A select bibliography is given at the end of the book for reference to the authors cited in the text I hope this thoroughly book on Applied and Engineering Physics will prove handy and useful to students and teachers on the same.

TABLE OF CONTENTS

Units	Contents	Page
No.		No.
1	INTERFERENCE & POLARIZATION	01
	1.1 Introduction	01
	1.2.Definition	01
	1.3.Types of Interference	02
	1.4.Conditions of Interference Fringes	02
	1.5 Interference due to thin films	02
	1.6 Interference in reflected system	03
	1.7 Newton's Ring	05
	1.8 Diffraction	10
	1.9 Fraunhofer diffraction at single slit	11
	1.10 Diffraction Grating	13
	1.11 Polarization	15
	1.11.1 Unpolarized Light	16
	1.11.2 Polarized Light	16
	1.12 Propagation of Light Waves	16
	1.13 Types of Polarized Light	17
	1.14 Double Refraction	19
	1.15 Nicol's Prism	21
	1.16 Quarter Wave Plate	22
	1.17 Half Wave Plate	24
2	LASERS & FIBER OPTICS	41
_	2.1 Introduction	41
	2.2 Characteristics of Lasers	41
	2.2.1 High Directionality	41
	2.2.2 High Intensity	42
	2.2.3 High Monochomaticity	42
	2.2.4 High Degree of Coherence	42
	2.3 Fundamental Terms of Lasers	43
	2.3.1 Absorption	43
	2.3.2 Spontaneous Emission	44
	2.3.2 Spontaneous Emission 2.3.3 Stimulated Emission	44
	2.3.4 Population Inversion	46
	2.4 Metastable State	46
	2.5 Types of Lasers	47

2.5.1 Solid State laser -Ruby Laser	48
2.5.2 Gas Laser-Helium Neon Laser	51
2.6 Applications of Laser	53
2.7 Fiber Optics	54
2.8 Structure of Optical Fiber	55
2.9 Principle of Optical Fiber	56
2.10 Acceptance Angle	57
2.11 Acceptance Cone	59
2.12 Numerical Aperture (NA)	60
2.13 Advantages of Optical Fiber in Communication	61
System	
CRYSTALLOGRAPHY & X-RAY	73
DIFFRACTION	
3.1 Introduction	73
3.2 Solids	73
3.2.1 Crystalline Solids	73
3.2.2 Amorphous Solids	74
3.3 Crystal	74
3.4 Fundamental Terms of Crystal structure	74
3.5 Crystal System and Bravasis Lattice	76
3.6 Crystal Structures	78
3.7 Simple Cubic Structure	79
3.8 Body Centered Cubic Structure	81
3.9 Face Centered Cubic Structure	83
3.10 X- Ray Diffraction	85
3.11 Directions and Planes in Crystals	86
3.12 Miller Indices	87
3.13 Rules to find Miller Indices	87
3.14 Important points of Miller Indices	88
3.15 Distance of separation between successive (h k l)	89
Planes	
3.16 Bragg's Law	91
3.17 Important Crystal Planes of Cubic Crystal	92
Systems	

3

4	MAGNETIC PROPERTIES	103
	4.1 Introduction	103
	4.2 Magnetism	103
	4.3 Magnetic Dipole	103
	4.4 Magnetic moment (µ _m)	104
	4.5 Magnetic Field	104
	4.6 Magnetic Induction (B) (or) Magnetic	104
	flux density	
	4.7 Magnetic field intensity (or) Magnetic	104
	field strength (H)	
	4.8 Magnetic permeability (μ)	104
	4.9 Magnetic permeability of free space (μ_0)	106
	4.10 Relative permeability (μ_r)	106
	4.11 Magnetization (M)	106
	4.12 Magnetic susceptibility (χ)	106
	4.13 Relation between Magnetic Induction	107
	(B), Magnetization (M), Relative permeability	
	(μ_r) , and Magnetic susceptibility (χ)	
	4.14 Types of Magnetic materials	108
	4.14.1 Diamagnetic materials	108
	4.14.2 Paramagnetic materials	109
	4.14.3 Ferromagnetic material	111
	4.14.3.1 Anti Ferro magnetic material	112
	4.14.3.2 Ferri magnetic material	113
	4.15 Hysteresis Loop	114
	4.16 Types of Ferromagnetic materials	116
	4.17 Super Conductivity	118
	4.18 General Properties	119
	4.19 Meissner effect	120
	4.20 Types of super conductors	121
	4.21 BCS Theory	122
	4.22 Josephson Effect	124
	4.23 Applications of Super conductors	127
5	ACOUSTICS & ULTRASONICS	135
	5.1 Introduction	135
	5.2 Sound Absorption	135
	5.3 Reverberation	137
	5.4 Reverberation time	137

5.5 Absorption coefficient	137
5.6 Measurement of absorption coefficient	138
5.7 Sabine Formula	138
5.8 Eyring Equation	140
5.9 Basic requirements of acoustically good Hall	141
5.10 Ultrasonics	142
5.11 Properties	142
5.12 Production of Ultrasonic Waves	142
5.12.1 Magneto-striction Method	143
5.12.2 Piezo Electric crystals	146
5.13 Applications of Ultrasonics	150
ELECTRO MAGNETIC FIELDS	155
6.1 Introduction	155
6.2 Gauss's Theorem	155
6.3 Stock's Theorem	157
6.4 Fundamental Laws of Electromagnetism	158
6.5 Maxwell's Equations	159
QUANTUM MECHANICS AND	163
SEMICONDUCTOR PHYSICS	1.60
7.1 Introduction to Quantum Mechanics	163
7.2 Wave	163
7.3 Debroglie's Hypothesis	164
7.4 Schrodinger Time Independent Wave Equation	165
7.5 Semiconductor Physics	170
7.5.1 Origin of energy band formation in Solids	170
7.6 Hall Effect	176

A TEXTBOOK OF ANALYTICAL CHEMISTRY

FIRST EDITION

Authors

Dr. VENKATESHAM MARAGONI

Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Dr. SAMARPITA UNNISA

Professor

Visvesvaraya College of Engineering & Technology M.P. Patelguda, Bonguloor 'x' Roads, Ibrahimpatnam Mandal, Ranga Reddy District-501510

Mr. T. SRIKANTH

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

MR.ERLIN ANTONY

Assistant Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala



Title of the Book: A TEXTBOOK OF ANALYTICAL CHEMISTRY

Edition: First - 2021 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The Authors/Editors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5757-079-4

MRP: 600/-

PUBLISHER & PRINTER: Scientific International Publishing House, 32B, Mazhuppan Street, Mannargudi, Tamilnadu, India. www.sipinternationalpublishers.com <u>editor@sipinternationalpublishers.com</u>

S.NO	Table Of Content	PAGE
		NO
1	UNIT – 1 GRAVIMETRIC METHODS	1
1.	OF ANALYSIS	1
2.	Using Mass as an Analytical Signal	1
3.	Types of Gravimetric Methods	1
4.	Conservation of Mass	1
5.	Why Gravimetry is Important	2
6.	Precipitation Gravimetry	3
7.	Theory and Practice	4
8.	Solubility Considerations	4
9.	Practice Exercise 13.1	9
10.	Avoiding Impurities	10
11.	Controlling Particle Size	13
12.	Filtering the Precipitate	18
13.	Rinsing the Precipitate	21
14.	Drying the Precipitate	23
15.	Composition of the Final Precipitate	23
16.	UNIT – 2 DATA AND ERROR	
	ANALYSIS	
17.	Objectives	24
18.	Types of Errors in Experimental Data	24
19.	Determinate Errors	24

20.	Sources of Determinate Errors	15
21.	Instrumental Errors	15
22.	Method Errors	15
23.	Personal Errors	15
24.	Precision	16
25.	Standard Deviation (S)	16
26.	Variance (S2)	16
27.	Accuracy	17
28.	The Significant Figure	17
29.	The Population and the Sample	18
30.	The Population Mean $({}_{\mu})$ and the Sample Mean (X	18
)	
31.	The Sample Standard Deviation (S) and the	18
	Population Standard Deviation (Σ)	
32.	Confidence Limits	19
33.	Rejection of Outliers	19
34.	Statistical Tests	20
35.	The Q Test	20
36.	Statistical Aids to Hypothesis Testing	21
37.	Hypothesis Testing - Analysis Of Variance (Anova)	22
38.	Introduction	22

39.	Learning Objectives	23
40.	The Anova Approach	23
41.	The Anova Procedure	27
42.	UNIT – 3 CHROMATOGRAPHY	45
43.	Objectives	45
44.	Chromatography	45
45.	Definition	45
46.	Principle	46
47.	Types	46
48.	Paper Chromatography	48
49.	Principle	48
50.	Applications of Paper Chromatography	48
51.	Types or Modes of Paper Chromatography	49
52.	Ascending Chromatography	49
53.	Descending Chromatography	49
54.	Ascending- Descending Mode	49
55.	Radial Mode	49
56.	Two-Dimensional Chromatography	50
57.	Experimental Procedure	50
58.	Thin Layer Chromatography (TLC)	51
59.	Principle	51
60.	System Components	51
61.	Experimental Procedure And Advantages	52
62.	Applications	53

62		
05.	Column Chromatography	54
64.	Procedure	55
65.	Retardation Factor	56
66.	High Performance Liquid Chromatography – HPLC	57
67.	The Column and the Solvent	57
68.	Injection of the Sample	59
69.	Retention Time	59
70.	The Detector	59
71.	Interpreting the Output from the Detector	60
72.	High Performance Thin Layer Chromatography (HPTLC)	61
73.	Solvent Extraction	61
74.	Ion Exchange Chromatography	62
75.	Principle	63
76.	Procedure	64
77.	Gas Chromatography–Mass Spectrometry	67
78.	Instrumentation	68
79.	Purge And Trap GC-MS	70
80.	Applications	70
81.	Mcreynolds Constants	71
82.	Exercises	72
83.	Objectives	72
84.	Thermo Gravimetric Analysis Technique	72

85.	Principle	72
86.	Instrumentation Requirements	73
87.	Applications	74
88.	Differential Thermal Analysis (DTA)	76
89.	Principle	76
90.	Instrumentation	77
91.	Applications	78
92.	Differential Scanning Calorimetry (DSC)	80
93.	Principle	80
94.	Instrumentation	80
95.	Power Compensated DSC	80
96.	Heat Flux DSC	81
97.	Applications	82
98.	Thermometric Titrations	83
99.	Conditions for Thermometric Titration	
100.	Instrumentation	83
101.	Titration Instrument	84
102.	Titration of Hydrochloric Acid With Sodium	84
	Hydroxide	
103.	Complexometric Titrations	85
104.	Application of Thermometric Titrations	86
105.	Exercises	86
106.	Unit -4 Electroanalytical Techniques and	87
	Fluorescence Spectroscopy	
107.	Objectives	87
108.	Electrochemistry	87
109.	Electrochemical Sensor	87

110.	Potentiometric	88
111.	Ion-Selective Electrode	88
112.	Properties of Ion –Selective Membranes	89
113.	Glass Membrane Electrodes	89
114.	Crystalline / Solid State Membrane Electrodes	90
115.	Silver Salt Electrodes	91
116.	Liquid Membrane Electrodes	92
117.	Ion-Selective Field Effect Transistors	93
118.	Applications	95
119.	Sensors for the Analysis of Gases Insolution	95
120.	Amperometric	95
121.	Principles	95
122.	Apparatus Techniques	95
123.	Gas-Sensing Probes	96
124.	Gas-Permeable Membranes	96
125.	Mechanism of Response	97
126.	Applications	97
127.	Conductometric	98
128.	Linear Sweep Voltammetry Introduction	98
129.	Instrumentation	98
130.	Cyclic Voltammetry	103
131.	Theory of Cyclic Voltammetry	103
132.	Instrumentation	105
133.	Electrodes Used In CV	107
134.	Nitrogen Purging	108

135.	Addition of Supporting Electrolyte	108
136.	Cyclic Voltammogram	108
137.	Important Parameters of Cyclic Voltammogram	110
138.	Variations	116
139.	Distinctions	116
140.	Chronoamperometry	117
141.	Application	119
142.	Chronocoulometry	120
143.	Chronopotentiometry(CP)	122
144.	Theory of Polarography	125
145.	Synchronous Fluorescence Spectroscopy (SFS)	126
146.	Spectral Hole Burning	127
147.	Flow Cytometry	127
148.	Fluorimeters	127
149.	Instrumentation	128
150.	Exercises	129

BASIC KNOWLEDGE IN CIVIL ENGINEERING

FIRST EDITION

Authors

Mr. EBIN TOM

Assistant Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala

Ms. B. DIVYA

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Ms. N. KESHAMMA

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Mr. RAVIKANTH GOUD

Assistant Professor Visvesvaraya College of Engineering & Technology M.P. Patelguda, Bonguloor ´x´ Roads, Ibrahimpatnam Mandal, Ranga Reddy District-501510



Title of the Book: BASIC KNOWLEDGE IN CIVIL ENGINEERING

Edition: First - 2021 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The Authors/Editors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5757-081-7 MRP: 600/-PUBLISHER & PRINTER: Scientific International Publishing House, 32B, Mazhuppan Street, Mannargudi, Tamilnadu, India. www.sipinternationalpublishers.com editor@sipinternationalpublishers.com

	TABLE OF CONTENTS		
S.NO	TITLE	PAGE.NO	
	UNIT : I CIVIL ENGINEERING MATERIALS	I	
	1.1 INTRODUCTION	1	
	12 CLASSIFICATION OF ROCKS	2	
	1.3 REQUIREMENTS OF GOOD BUILDING STONES	4	
	1.4 DRESSING OF STONES:	6	
	1.5 SOIL	6	
	1.6 CLASSIFICATIONOFGEOLOGICALFORMATIONS	7	
	1.7 UNIFIED SOIL CLASSIFICATION SYSTEM	9	
Ι	1.8 PRELIMINARY SOIL TYPE CLASSIFICATION	9	
	1.9 THE FOLLOWING ARE SOME SIGNIFICANT SOIL TYPES USED IN CIVIL ENGINEERING APPLICATIONS ARE	9	
	1.10 INDEX PROPERTIES	13	
	1.11 INDICES OF PLASTICITY, LIQUIDITY, CONSISTENCY PLASTICITY INDEX	15	
	1.12 PERMEABILITY AND SEEPAGE OF SOIL	17	
	1.13 STRESSES IN SOILS DUE TO FLOW	19	

	1.14 STRESS DISTRIBUTION	27
	1.15 BRICKS	30
	1.16 CLASSIFICATION OF BRICK EARTH	31
	1.17 MANUFACTURING OF CLAY BRICKS	32
	1.18 MOULDING	33
	1.19 CHARACTERISTICS OF A HIGH-QUALITY BRICK	38
	1.20 CLASSIFICATION OF BRICKS	39
	1.21 IN ACCORDANCE WITH THE CONSTITUENT MATERIALS, THE FOLLOWING IS THE CLASSIFICATION OF BRICKS	40
	1.22 TESTS ON BRICKS:	41
	1.23 CEMENT	43
	1.24 CEMENT USES:	43
	1.25 TYPES OF CEMENTS:	44
	1.26 VARIOUS TESTS ON CEMENT:	44
	UNIT :II MORTR	I
	2.1 MORTR	51
II	2.2 THE CHARACTERISTICS OF A HIGH- QUALITY MORTAR	55
	2.3 CONCRETE	56

	2.3 PRODUCTION OF CONCRETE	57
	2.4 BATCHING	57
	2.5 MIXING	59
	2.6 COMPACTION	59
	2.7 CURING	61
	2.8 WATER CEMENT RATIO AND COMPRESSIVE STRENGTH	62
	2.9 COMPACTING FACTOR TEST	66
	2.10 FLOW TABLE TEST	67
	2.11 STEEL	68
	2.12 ALUMINIUM	73
	2.13 COPPER	74
	2.14 GYPSUM	75
	2.15 PLASTIC	78
	UNIT : III SURVEYING	
III	3.1 INTRODUCTION	81
	3.2 CLASSIFICATION OF SURVEYING	82
	3.3 SIMPLIFIED CATEGORIZATION USING THE TOOLS AT HAND	84

	3.4 THE PROCESS OF ESTABLISHING NEW	86
	CONTROL POINTS	
	3.5 THERE ARE SEVERAL STAGES IN THE SURVEYING PROCESS	87
	3.6 HOW TO IDENTIFY THE CAUSES OF ERRORS	89
	3.7 MEASURING DISTANCES IN THE HORIZONTAL PLANE METHODS FOR OBTAINING APPROXIMATE DISTANCE MEASUREMENTS	90
	3.8 TAPE MADE OF COTTON OR LINEN	92
	3.9ACCESSORIESREQUIREDFORHORIZONTAL MEASUREMENTS	93
	3.10 CORRECTIONS TO THE TAPES	98
III	3.11 COMPASS SURVEY	101
	3.12 THE SURVEYOR'S COMPASS	104
	3.13 MAGNETIC DIP AND MAGNETIC DECLINATION	106
	3.14 LEVELLING	106
	3.15 THE BENCHMARK	107
	3.16 TRANSPORTING EQUIPMENT	108
	3.17 POSSIBLE LEVEL TYPES IN SCIENCE	108

	3.18 PRINCIPLE OF OPERATION OF THE AUTO AND DUMPY LEVEL	108
	3.19 DUMPS LEVELS ARE BETTER THAN	109
	WYES LEVELS BECAUSE OF THE FOLLOWING	
	REASONS	
	3.20 PARTS OF THE TELESCOPE	110
	3.21 TERMS OF USE IN LEVELLING	112
	3.22 TYPES OF LEVELLING	113
	3.23 THE FOLLOWING IS A SIMPLE	113
	LEVELLING PROCEDURE	
	3.34 REDUCTION OF LEVELLING AND	114
	CONTOURING BOOKING & REDUCING THE	
	LEVELS HEIGHT OF INSTRUMENT METHOD	
	3.25 RISE & FALL METHOD	115
	UNIT : IV MAPPING	
	4.1 INTRODUCTION	117
	4.2 THE FOLLOWING CLERICAL TASKS ARE	117
V	INCLUDED	
	4.3 THE CLOSING ERROR IS BEING DISPERSED	118
	4.4 FILLING IN THE DETAILS	119

4.5 CONTOURS	120
4.6 THE PURPOSE OF CONTOURING	121
4.7 CONTOURS HAVE THE FOLLOWING CHARACTERISTICS	121
4.8 APPLICATIONS FOR CONTOUR MAPS	125
4.9 CONTOUR MAPS ARE HANDY FOR VARIOUS ENGINEERING WORKS	125
4.10 AREAS AND VOLUMES:	131
4.11 COMPUTATION OF AREAS FROM FIELD NOTES:	132
4.12 COMPUTATION OF AREAS OF REGULAR FIGURES:	132
4.13 COMPUTING AREA USING PLANIMETER	136
4.14 THE FOLLOWING ARE THE FUNDAMENTAL COMPONENTS OF A PLANIMETER	137
4.15 UTILIZATION PROCEDURE OF THE PLANIMETER	138
4.16 REMOTE SENSING AND ITS APPLICATIONS REMOTE SENSING	140
4.17 APPLICATION OF REMOTE SENSING	141
4.18 RESOURCE EXPLORATION	141

	4.19 RESEARCH ON THE ENVIRONMENT	142
l	4.20 LAND USE	142
	4.21 INVESTIGATION OF THE SITE	142
	4.22 INVESTIGATION USING ARCHAEOLOGICAL METHODS	142
	4.23 RESEARCH ON NATURAL DANGERS	143
	4.24 GEOGRAPHICAL INFORMATION SYSTEM	143
	4.25 THE STABILITY OF SLOPES	145
	UNIT : V DISASTER RESISTANT BUILDINGS	
	5.1 EARTHQUAKES RESISTANT BUILDINGS	147
	5.2 TYPES OF EARTHQUAKES	147
	5.2.1 NATURAL SEISMIC ACTIVITY	147
V	5.2.2 EARTHQUAKES DUE TO INDUCED ACTIVITIES	148
	5.3 MAGNITUDE AND INTENSITY	149
	5.4 WHAT DETERMINES THE INTENSITY IS	150
	5.5 SEISMOGRAPH	150
	5.6 I.S: CODES ON EARTHQUAKE RESISTANT BUILDING DESIGN	151

5.7 EARTHQUAKE RESISTANCE OF BUILDINGS	152
5.8 ISOLATION OF THE BASE	153
5.9 DAMPERS FOR EARTHQUAKES	154
5.10 CYCLONE RESISTANT BUILDINGS	155
5.11 PROTECTION FROM FIRE THROUGH SAFETY MEASURES TAKEN DURING BUILDING CONSTRUCTION	156
5.12 INDIAN STANDARD CODES	157
5.13 IS CODES FOR BUILDING MATERIALS AND CONSTRUCTION	159

ELECTRICAL MACHINES

FIRST EDITION

Authors

Mr. AMBILY C PANICKER

Assistant Associate Professor TOMS College of Engineering, Mattakkara, Kottayam, Kerala

Mr. SUBHRAMANYAM

Assistant Professor Visvesvaraya College of Engineering & Technology M.P. Patelguda, Bonguloor ´x´ Roads, Ibrahimpatnam Mandal, Ranga Reddy District-501510

Mr. PANDURANGA CHARI V

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad

Ms. GIRIKATI BHARGAVI

Assistant Professor Siddhartha Institute of Engineering and Technology Ibrahimpatnam, Hyderabad



Title of the Book: ELECTRICAL MACHINES

Edition: First - 2022 Copyrights © Authors/Editors

No part of this text book may be reproduced or transmitted in any form by any means, electronic or mechanical, including photocopy, recording, or any information storage and retrieval system, without permission in writing from the copyright owners.

Disclaimer

The authors are solely responsible for the contents published in this text book. The publishers or editors do not take any responsibility for the same in any manner. Errors, if any, are purely unintentional and readers are requested to communicate such errors to the editors or publishers to avoid discrepancies in future.

ISBN: 978-93-5762-036-9 MRP: Rs. 600/-PUBLISHER & PRINTER: Alpha International Publication (AIP), 3/725/2, Kammangudi, Adichapuram, Thiruvarur District, Tamilnadu- 614717, INDIA Email: <u>editoraippublications@gmail.com</u>

Website: www.alphainternationalpublication.com

TABLE OF CONTENTS

UNIT	NAME	PAGE No.
Ι	DC GENERATOR	4-45
II	DC MOTOR	46-76
III	SINGLE PHASE TRANSFORMERS	77-127
IV	THREE PHASE TRANSFORMERS	128-159
V	STORAGE BATTERIES	160-174